Claims:

This listing of claims will replace the listing of the claims in the application.

Listing of Claims:

- 1. (Previously Presented) A process for protecting catalytic activity of a silicoaluminophosphate molecular sieve, comprising the steps of:
 - a) regenerating silicoaluminophosphate molecular sieve catalyst particles to contain less than about 1% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles; and
 - b) mixing the regenerated catalyst particles at a temperature of less than 550°C with coked catalyst particles containing at least 2% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles to maintain the catalytic activity of the mixed catalyst particles at a predetermined level.
- 2. (Canceled)
- 3. (Original) The process of claim 1, wherein the regenerated catalyst particles are mixed at a temperature from about 400°C to about 550°C.
- (Original) The process of claim 1, further comprising cooling the regenerated catalyst particles prior to mixing with the coked catalyst particles.
- 5. (Original) The process of claim 1, wherein the regenerated catalyst particles are cooled by contacting the regenerated particles with steam.
- 6. (Previously Presented) The process of claim 1, wherein the regenerated catalyst particles are regenerated in a regenerator that is part of a reactor system for converting oxygenates to olefins.

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- 7. (Original) The process of claim 6, wherein the regenerated catalyst particles are mixed with coked catalyst particles in a fluidized bed within a reactor.
- 8. (Original) The process of claim 6, wherein the regenerated catalyst particles are mixed with coked catalyst particles prior to introducing the regenerated catalyst particles into a fluidized bed within a reactor.
- 9. (Original) The process of claim 1, wherein the coked catalyst particles contain from about 2% to about 18% coke by weight relative to the weight of molecular sieve material within the coked catalyst particles.
- 10. (Original) The process of claim 1, wherein the coked catalyst particles contain from about 7% to about 13% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles.
- 11. (Original) The process of claim 1, wherein the regenerated catalyst particles contain less than 0.2% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles.
- 12. (Original) The process of claim 1, wherein a lifetime of the mixed catalyst particles corresponds to a cumulative grams of methanol converted per gram of sieve value of about 10, and wherein a catalytic activity of the mixed catalyst particles is maintained at above 80% conversion of methanol to olefin at a cumulative grams of methanol converted per gram of sieve value of 5.
- 13. (Original) The process of claim 1, wherein a lifetime of the mixed catalyst particles corresponds to a cumulative grams of methanol converted per gram of sieve value of about 10, and wherein a catalytic activity of the mixed catalyst particles is maintained at above 90% conversion of methanol to olefin at a cumulative grams of methanol converted per gram of sieve value of 5.

- 14. (Original) The process of claim 1, wherein a catalytic activity of the mixed catalyst particles is maintained at above 80% conversion of methanol to olefin at a cumulative grams of methanol converted per gram of sieve value corresponding to half of a catalyst particle lifetime.
- 15. (Original) The process of claim 1, wherein a lifetime of the mixed catalyst particles corresponds to a cumulative grams of methanol converted per gram of sieve value from about 20 to 30, and wherein a catalytic activity of the mixed catalyst particles is maintained at above 80% conversion of methanol to olefin at a cumulative grams of methanol converted per gram of sieve value from about 10 to 15.
- 16. (Original) The process of claim 1, wherein a lifetime of the mixed catalyst particles corresponds to a cumulative grams of methanol converted per gram of sieve value from about 40 to 50, and wherein a catalytic activity of the mixed catalyst particles is maintained at above 80% conversion of methanol to olefin at a cumulative grams of methanol converted per gram of sieve value from about 20 to 25.
- 17. (Original) The process of claim 1, wherein a selectivity of the mixed catalyst particles is maintained at above an average prime olefin selectivity value of 72.0%.
- 18. (Original) The process of claim 1, wherein a selectivity of the mixed catalyst particles is maintained within 1% of an average prime olefin selectivity value for a sample of catalyst particles that does not contain deactivated catalyst.
- 19. (Original) The process of claim 1, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is at least 5% of the mass flow rate of the coked catalyst particles.

- 20. (Original) The process of claim 1, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 20% to 100% of the mass flow rate of the coked catalyst particles at mixing.
- 21. (Previously Presented) The process of claim 1, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 30% to 50% of the mass flow rate of the coked catalyst particles at mixing.
- 22. (Original) The process of claim 1, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing at least 1 mole percent of an oxygen-containing gas.
- 23. (Original) The process of claim 22, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing from about 5 mole percent to about 20 mole percent of the oxygen-containing gas.
- 24. (Original) The process of claim 22, wherein the oxygen-containing gas is steam.
- 25. (Previously Presented) A process for protecting catalytic activity of a silicoaluminophosphate molecular sieve, comprising the steps of:
 - a) regenerating catalyst particles that contain silicoaluminophosphate molecular sieve;
 - b) cooling the regenerated catalyst particles; and
 - c) mixing the regenerated catalyst particles with coked catalyst particles having a coke level of at least 2% by weight relative to a weight of molecular sieve material within the coked catalyst particles to maintain a catalytic activity of the coked catalyst particles at above 80% conversion of methanol at a cumulative grams of methanol converted per gram of sieve value of 5.

- 26. (Original) The process of claim 25, wherein the regenerated catalyst particles are cooled by injecting steam into the regenerated catalyst particles.
- 27. (Original) The process of claim 25, wherein the regenerated catalyst particles are mixed at a temperature of less than 550°C.
- 28. (Original) The process of claim 25, wherein the regenerated catalyst particles are mixed at a temperature from about 400°C to about 550°C.
- 29. (Original) The process of claim 25, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing at least 1 mole percent of an oxygen-containing gas.
- 30. (Original) The process of claim 29, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing from about 5 mole percent to about 20 mole percent of the oxygen-containing gas.
- 31. (Original) The process of claim 29, wherein the oxygen-containing gas is steam.
- 32. (Original) The process of claim 25, wherein the coked catalyst particles contain from about 2% to about 18% coke by weight relative to the weight of molecular sieve material within the coked catalyst particles.
- 33. (Original) The process of claim 25, wherein the coked catalyst particles contain from about 7% to about 13% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles.
- 34. (Original) The process of claim 25, wherein the regenerated catalyst particles contain less than 0.2% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles.

- 35. (Original) The process of claim 25, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is at least 5% of a mass flow rate of the coked catalyst particles.
- 36. (Original) The process of claim 25, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 20% to 100% of a mass flow rate of the coked catalyst particles at mixing.
- 37. (Previously Presented) The process of claim 25, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 30% to 50% of a mass flow rate of the coked catalyst particles at mixing.
- 38. (Withdrawn) A process for forming polyolefins, comprising:
 - a) converting an oxygenate feedstock into olefins by exposing the oxygenate feedstock to silicoaluminophosphate molecular sieve catalyst particles;
 - b) regenerating silicoaluminophosphate molecular sieve catalyst particles to contain less than about 1% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles;
 - c) mixing the regenerated silicoaluminophosphate molecular sieve catalyst particles at a temperature of less than 550°C with coked catalyst particles containing at least 2% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles to maintain the catalytic activity of the mixed catalyst particles at a predetermined level; and
 - d) forming polyolefins from the converted olefins.
- 39. (Canceled)
- 40. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles are mixed at a temperature from about 400°C to about 550°C.

- 41. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing at least 1 mole percent of an oxygen-containing gas.
- 42. (Withdrawn) The process of claim 41, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing from about 5 mole percent to about 20 mole percent of the oxygen-containing gas.
- 43. (Withdrawn) The process of claim 41, wherein the oxygen-containing gas is steam.
- 44. (Withdrawn) The process of claim 38, wherein the coked catalyst particles contain from about 2% to about 18% coke by weight relative to the weight of molecular sieve material within the coked catalyst particles.
- 45. (Withdrawn) The process of claim 38, wherein the coked catalyst particles contain from about 7% to about 13% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles.
- 46. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles contain less than 0.2% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles.
- 47. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is at least 10% of the mass flow rate of the coked catalyst particles.
- 48. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 20% to 100% of the mass flow rate of the coked catalyst particles at mixing.

- 49. (Withdrawn) The process of claim 38, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 30% to 50% of the mass flow rate of the coked catalyst particles at mixing.
- 50. (Original) A process for protecting catalytic activity of a silicoaluminophosphate molecular sieve, comprising the steps of:
 - a) regenerating silicoaluminophosphate molecular sieve catalyst particles to contain less than about 1% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles in a regenerator containing a stoichiometric excess of oxygen; and
 - b) mixing the regenerated catalyst particles with coked catalyst particles containing at least 2% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles to maintain the catalytic activity of the mixed catalyst particles at a predetermined level.
- 51. (Original) The process of claim 50, wherein regenerating the silicoaluminophosphate molecular sieve catalyst particles further comprises producing a regeneration flue gas containing at least 0.2 mole percent of oxygen.
- 52. (Original) The process of claim 51, wherein the regeneration flue gas contains at least 1 mole percent of oxygen.
- 53. (Original) The process of claim 50, wherein the regenerated catalyst particles are mixed at a temperature of less than 550°C.
- 54. (Original) The process of claim 50, wherein the regenerated catalyst particles are mixed at a temperature from about 400°C to about 550°C.
- 55. (Original) The process of claim 50, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing at least 1 mole percent of an oxygen-containing gas.

- 56. (Original) The process of claim 55, wherein the regenerated catalyst particles are mixed with the coked catalyst particles in an atmosphere containing from about 5 mole percent to about 20 mole percent of the oxygen containing gas.
- 57. (Original) The process of claim 55, wherein the oxygen-containing gas is steam.
- 58. (Original) The process of claim 50, wherein the coked catalyst particles contain from about 2% to about 18% coke by weight relative to the weight of molecular sieve material within the coked catalyst particles.
- 59. (Original) The process of claim 50, wherein the coked catalyst particles contain from about 7% to about 13% coke by weight relative to a weight of molecular sieve material within the coked catalyst particles.
- 60. (Original) The process of claim 50, wherein the regenerated catalyst particles contain less than 0.2% coke by weight relative to a weight of molecular sieve material within the regenerated catalyst particles.
- 61. (Original) The process of claim 50, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is at least 5% of the mass flow rate of the coked catalyst particles.
- 62. (Original) The process of claim 50, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 20% to 100% of the mass flow rate of the coked catalyst particles at mixing.
- 63. (Previously Presented) The process of claim 50, wherein the regenerated catalyst particles are mixed with the coked catalyst particles at a mass flow rate that is from about 30% to 50% of the mass flow rate of the coked catalyst particles at mixing.

- 64. (Previously Presented) The process of claim 22, wherein the regenerated catalyst particles are mixed with the oxygen-containing gas in a catalyst cooler prior to being mixed with the coked catalyst particles.
- 65. (Previously Presented) The process of claim 29, wherein the regenerated catalyst particles are mixed with the oxygen-containing gas in a catalyst cooler prior to being mixed with the coked catalyst particles.
- 66. (Withdrawn) The process of claim 41, wherein the regenerated catalyst particles are mixed with the oxygen-containing gas in a catalyst cooler prior to being mixed with the coked catalyst particles.
- 67. (Previously Presented) The process of claim 55, wherein the regenerated catalyst particles are mixed with the oxygen-containing gas in a catalyst cooler prior to being mixed with the coked catalyst particles.